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PN: 01064

Check Valve Components Replacement Instructions

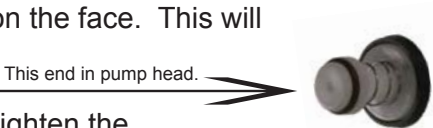
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The following instructions are for the replacement of the check valve components. Please follow these steps to ensure the proper installation of the parts. Read instruction fully before beginning.



- **Instructions**

IMPORTANT - BE SURE THE POWER SOURCE IS DISCONNECTED BEFORE ATTEMPTING TO SERVICE OR REPLACE ANY PARTS.

- o Step 1 - Remove the two (2) nuts and bolts holding the motor cover in place. Flip the cover over to the right of the pump.
- o Step 2 - Remove the three (3) small phillips screws at the front of the pump holding the pressure switch in place.
- o Step 3 - Remove the gasket (white) between pressure switch and pump head.
Be Careful! The check valve components go in only ONE WAY!
- o Step 4 - Remove the old components and discard.
- o Step 5 - Carefully clean the area inside the pump head and on the face. This will prevent build-up from inhibiting proper operation.
- o Step 6 - Install the new check valve components as shown.  This end in pump head.
- o Step 7 - Reinstall the white gasket and pressure switch and tighten the three (3) small phillips screws that hold it in place. **DO NOT OVERTIGHTEN.**
- o Step 8 - Reinstall the two (2) nuts and bolts holding the motor cover in place and verify proper operation.

- **If you have any questions regarding the installation of this part please feel free to contact Customer Support by telephone: 800.801.7832 - 847.639.7272 or via email: support@4progressive.com.**